Abstract — Temperature-independent strain and angle measurements are achieved resorting to a taper fabricated on a Bragg fiber using a CO₂ laser. The characteristic bimodal interference of an untapered Bragg fiber is rendered multimode after taper fabrication and the resulting transmission spectra are analyzed as a function of strain, applied angle, and temperature variations. The intrinsic strain sensitivity exhibited by the Bragg fiber is increased 15 fold after tapering and reaches 22.68 pm/με. The angle and temperature measurements are also performed with maximum sensitivities of 185.10 pm/deg and −12.20 pm/K, respectively. The difference in wavelength shift promoted by variations in strain, angle, and temperature for the two fringes studied is examined. Strain and angle sensing with little temperature sensitivity is achieved, presenting a response of 2.87 pm/με and −57.31 pm/deg, respectively, for strain values up to 400 με and angles up to 10°. Simultaneous angle and strain measurements are demonstrated.

Index Terms — Optical fiber sensor, Bragg fiber, taper, interferometer.

I. INTRODUCTION

Optical fiber technology has met many breakthroughs over the last decades, such as the development of more complex structures like Bragg fibers, whose theoretical model was proposed in 1978 [1]. These fibers are cylindrical waveguides consisting of a low-index core surrounded by concentric rings of material with alternating high and low refractive index, acting as a cylindrical Bragg mirror. As a result of this configuration, a bandgap transmission is expected [2], [3]. The range of applications spans a wide variety of possibilities, from high-power fiber lasers, since Bragg fibers allow the propagation of a single mode with a large effective area [4], to supercontinuum generation [5] and dispersion compensation [6]. In this case, the dispersion characteristics of Bragg fibers can be controlled by tailoring the periodic index modulation of the cladding.

Manuscript received February 15, 2016; revised March 24, 2016; accepted April 13, 2016. Date of publication April 20, 2016; date of current version May 16, 2016. This work was supported in part by the European Regional Development Fund through the Operational Programme for Competitiveness and Internationalisation—COMPETE 2020 Programme and in part by the National Funds through the Fundaçao para a Ciência e Tecnologia under Project POCTI-01-0145-FEDER-006961.

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Digital Object Identifier 10.1109/LPT.2016.2555300

Optical sensing has also benefited from the introduction of Bragg fibers, allowing strain and temperature discrimination [7]. The underlying problem of cross-sensitivity that motivates the creative effort of designing new devices capable of physical parameter discrimination has resulted in several other proposals [8]—[10].

The potential of tapered structures in optical fibers as sensors has been thoroughly examined [11]—[13]. The fabrication of these devices has come to rely predominantly on CO₂ lasers, given the high-power radiation delivered and the particular characteristics of the performed fiber heating [14], [15]. This leads to the possibility of obtaining different taper shapes [16].

This letter presents the evaluation of the behavior of a taper fabricated on a Bragg fiber, using a CO₂ laser, as a sensor of strain, angle and temperature. In the 1550 nm region, the bimodal interference between the fundamental mode and a higher order mode exhibited by the untapered fiber is transformed in a multimode interference after taper fabrication. The interference conditions created within the tapered Bragg fiber are monitored as a function of strain, angle and temperature changes by interrogating the sensor in transmission.

II. EXPERIMENTAL SETUP

The proposed interferometric sensor is based on a taper fabricated on a 50 mm-long stretch of hexagonal Bragg fiber resorting to a SYNRAD 48-1 CO₂ laser providing IR radiation with 10.6 μm wavelength and 10 W maximum output power. The 50 mm-long Bragg fiber is spliced at both ends with a standard singlemode fiber (SMF) and fixed onto AEROTECH motorized stages controlled via PC. The fabrication process consists of a double sweep of the optical fiber by the CO₂ laser beam in order to reach smaller waist diameters. This strategy prevents considerable inconsistencies in the taper shape and damages to the optical medium. The two motorized stages move in the same direction with different speeds, set equal to 135 μm/s and 40 μm/s, placing the fiber under additional mechanical stress. Laser power is 1.8 W and the taper length is chosen to be 5 mm, yielding a 5 mm thin taper with a 35 μm waist diameter. Fig. 1 (a) features one of the transition regions of the Bragg fiber taper, with a relatively smooth profile, which is important for power loss minimization and also to ensure some mechanical resistance to this kind of sensing device. The tapered Bragg fiber is interrogated in transmission using a broadband light source with a 1550 nm central wavelength and a 100 nm bandwidth as well as an ADVANTEST Q8384 Optical Spectrum Analyzer (OSA). The transmission spectra are studied setting the OSA resolution (res.) to 0.02 nm.
The intrinsic structure of the untapered Bragg fiber, consisting of a low-index core and a circularly periodic index modulation of the cladding, patented in Fig. 1 (b), creates a bimodal interference. This profile is kept almost unchanged after taper fabrication, except when it comes to its characteristic dimensions, considerably reduced: the three rings as well as the hexagonal border, considered just as an outer ring (circular profile), experience diameter reductions with ratios between 1 : 3.3 and 1 : 3.6, as observed in Fig. 1 (c). Fig. 1 (d) shows the transmission spectra for a wide wavelength range, between 500 nm and 1750 nm, for the original and the tapered fibers, confirming that a bandgap-based transmission still takes place and that this bandgap still covers the 1550-nm region, even after tapering. The fabricated device still operates as a Bragg fiber. After taper fabrication, the interference becomes multimode as higher order modes are excited as seen in Fig. 1 (e). The detected average transmitted power is significantly decreased meaning that light is indeed being coupled from the core and inner ring to the outer rings, excited higher order modes in the cladding. Light couples out from the core and inner ring at the taper transition region. In Fig. 1(d), the new interference fringes are not as clear as in Fig. 1 (e) given the used OSA resolution, equal to 10 nm. In Fig. 1 (e) a higher resolution is chosen, equal to 0.02 nm.

The experimental setup designed for sensor characterization is quite straightforward and besides the broadband light source and the spectrum analyzer it only includes an element responsible for introducing a perturbation to the Bragg fiber taper. To measure the wavelength shift induced by applying strain to the tapered portion of the fiber, a manually controlled translation stage is included to allow the variation of the applied stress by varying the distance between the two points where the fiber is fixed. The fiber is fixed on top of the very same translation stage and on a magnetized block placed at a certain distance. In the case of applied angle, a rotating platform with an uncertainty of 0.005 deg is used. Temperature characterization of the tapered Bragg fiber follows a similar set of steps. The taper is placed inside an oven to allow raising its temperature up to 450 °C.

III. RESULTS ANALYSIS

A. Multi-Parameter Measurements

The strain monitoring procedure is carried out by determining the location of two fringes in the interference spectrum of the tapered Bragg fiber, initially located at $\lambda_1 = 1536$ nm and $\lambda_2 = 1584$ nm, as the applied strain increases. In order to determine whether the tapering process promotes a significant increase in the sensitivity of the device, the 50 mm-long unchanged Bragg fibre is also monitored. The fringes considered are located at $\lambda_1 = 1547$ nm and $\lambda_2 = 1582$ nm. The deviations concerning fringe position between both the tapered and untapered fibers are under 1%, which is important if one wants a reasonable and conclusive sensitivity comparison. The graph in Fig. 2 clearly shows an increase in sensitivity as a result of the tapering process for both fringes. The calculated sensitivities are, from the shortest to the longest fringe wavelength, 22.68 pm/$\mu$ε and 20.02 pm/$\mu$ε, for the tapered fiber, and 1.51 pm/$\mu$ε and 1.78 pm/$\mu$ε, for the untapered fiber. The maximum increase is then of approximately 15 times and is registered for the fringe at shorter wavelengths. Increase in sensitivity as a consequence of the tapering process is expected given the mechanical properties of the fiber material. The tension $T$ applied through the fiber is obtained dividing the force $F$ by the cross-section area $A$, reduced by the tapering process. This means that the strain $\varepsilon = T/E = F/(A \times E)$, where $E$ is Young’s modulus, increases despite applying the same force to the sensing device, resulting in larger sensitivities [17]. A rough estimate for the variation in strain, applying the same force, when...
one goes from the original fiber to the tapered one, can be attempted: 

\[ \frac{\varepsilon_{\text{taper}}}{\varepsilon_{\text{fibre}}} = \left( \frac{d_{\text{fibre}}}{d_{\text{taper}}} \right)^2 = \left( \frac{125}{35} \right)^2 \approx 13, \]

where \( d \) is the diameter. This estimate is not far from the variations in sensitivity obtained experimentally. Deviations from this prediction, resulting in lower or larger sensitivity ratios between tapered and untapered fibers, can be due to the different spatial profiles of the excited modes.

The taper exhibits considerable curvature sensitivity in the studied range of applied bend angles, from 0 to 10 deg, for fringes located at \( \lambda_1 = 1546 \text{ nm} \) and \( \lambda_2 = 1585 \text{ nm} \), as shown in Fig. 3. The sensitivities are, from the shortest to the longest fringe wavelength, 127.81 pm/deg and 185.10 pm/deg. The calculated values for these strain and angle sensitivities surpass those presented in some of the literature [6]–[9], [11], though verified over a smaller range of applied strain and angle.

Concerning temperature characterization, the examined fringes are initially located at \( \lambda_1 = 1535 \text{ nm} \) and \( \lambda_2 = 1572 \text{ nm} \) and the promoted wavelength shifts due to changing temperature are registered and displayed in Fig. 4. The sensitivities are, from the shortest to the longest fringe wavelength, \(-12.11 \text{ pm/K}\) and \(-12.20 \text{ pm/K}\), also larger than some reported results [6], [7]. Special attention is taken not to have large deviations in fringe locations considered for strain, angle and temperature measurements, resulting in a maximum deviation under 1%.

**B. Temperature-Insensitive Measurements**

The difference between fringe sensitivities is larger in the case of applied strain and angle. The study of the difference in fringe location \( \lambda_2 - \lambda_1 \) makes the possibility of strain and angle sensing with little temperature sensitivity apparent as observed through Figs. 5 and 6. These experimental results agree well with our early conjectures: only the perturbations that change the geometry of this device, such as strain and applied angle, are expected to give rise to different sensitivities for different interference fringes. Taking applied angle as an example, a guided mode confined to the surroundings of the fiber core will experience a different stress resulting from curvature than another one extending far into the cladding. This results in different bend angle sensitivities when one monitors fringes corresponding to interference involving either one of these modes. In the case of temperature, given the diffusivity of silica, equal to 0.7 mm²/s [13], heat should reach the core of a 35 \( \mu \)m waist diameter taper in less than 2 ms. Thus, the modes propagating along the taper should experience approximately the same change in temperature, resulting in fringe sensitivities close to each other. In fact, the new sensitivities, obtained resorting to this sensing scheme and equal to 2.87 pm/\( \mu \)e, \(-57.31 \text{ pm/deg} \) and \(-0.04 \text{ pm/K} \), show that strain and angle monitoring can be performed with sensitivities approximately 70 and 1400 times larger than the one associated to temperature. Through a different perspective, the variations in strain and angle due to temperature changes are around 0.01 \( \mu \)e/K and 0.0007 deg/K. Considering the maximum temperature achieved during the characterization of this sensor, equal to 450 °C, the variations in strain and angle are 4.5 \( \mu \)e and 0.3 deg, representing, respectively, 1% and 3% of the maximum values for applied strain and angle.
The obtained temperature sensitivities, reaching equal to 2 με/°C, the studied fringes locations, is also proposed with sensitivities the same tapered Bragg fiber but employing a different sensing Temperature-independent strain and angle sensing based on data in Figs. 2 and 3, one can write the angle θ and the strain ε as functions of the wavelength shifts Δλ1 and Δλ2:

\[
\begin{bmatrix}
\varepsilon \\
\theta
\end{bmatrix} = \frac{1}{1639.3} \begin{bmatrix} 185.10 & -127.81 \\ -20.02 & 22.68 \end{bmatrix} \begin{bmatrix} \Delta \lambda_1 \\ \Delta \lambda_2 \end{bmatrix}. \tag{1}
\]

The set of equations (1) allows the calculation of the angle and strain using the wavelength shifts already determined experimentally. Strain measurements were performed between 0 and 400 με without any angle applied, while angle measurements were performed between 0 and 10 deg without any stress applied as shown in Fig. 7. From these results, root-mean-square deviations of ±0.02 με and ±0.004 deg were obtained for strain and angle measurements, respectively.

C. Simultaneous Strain and Angle Measurement

The analysis of the experimental data collected reveals that for all the fringes under evaluation a good linear behavior is obtained, supported by the fact that all determination coefficients R² are larger than 0.99. The possibility of considering simultaneous strain and angle measurement is reinforced by the fact that the strain and angle sensitivities obtained through the sensing scheme described in the previous section have different signs: the difference λ2 - λ1 increases for increasing strain and decreases for increasing angle. Thus, cross-sensitivity can be compensated. Using the sensitivities calculated from the analysis of the experimental data in Figs. 2 and 3, one can write the angle θ and the strain ε as functions of the wavelength shifts Δλ1 and Δλ2:

\[
\begin{bmatrix}
\varepsilon \\
\theta
\end{bmatrix} = \frac{1}{1639.3} \begin{bmatrix} 185.10 & -127.81 \\ -20.02 & 22.68 \end{bmatrix} \begin{bmatrix} \Delta \lambda_1 \\ \Delta \lambda_2 \end{bmatrix}. \tag{1}
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IV. Conclusion

The CO2 laser-supported tapering process changes the spatial profile of a Bragg fiber altering the interference created inside the fiber, moving from a bimodal to a multimode interference as light couples from the core and inner ring to excite higher order cladding modes. The resulting changes in strain sensitivity are remarkable with values reaching 22.68 pm/με, which represents an increase of 15 times the sensitivity of an untapered Bragg fiber. Angle measurements are performed with maximum sensitivity of 185.10 pm/deg. The obtained temperature sensitivities, reaching −12.20 pm/K, are also worth mentioning, along with the fact that the range of temperature values covered goes from 25 °C up to 450 °C. Temperature-independent strain and angle sensing based on the same tapered Bragg fiber but employing a different sensing scheme, relying on the inspection of the difference between the studied fringes locations, is also proposed with sensitivities equal to 2.87 pm/με and −57.31 pm/deg. These values are still larger than some of the reported in the literature. Strain and angle variations due to changes in temperature are equal to 0.01 με/K and 0.0007 deg/K, respectively. Simultaneous angle and strain measurement is also demonstrated.

ACKNOWLEDGMENTS

The authors acknowledge S. L. Semjonov, M. E. Likhachev, M. M. Bubnov, and E. M. Dion from the Fiber Optics Research Center, Moscow, and V. F. Khopin, M. Y. Salganskii, and A. N. Guryanov from the Institute of Chemistry of High Purity Substances, and N. Novgorod for the fabrication of the fiber samples.

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